

DATA SHEET

CHIP RESISTORS WITH NI/AU TERMINATIONS

AR series 5%, 1% sizes 0402/0603/0805/1206 RoHS compliant

Product specification – December 23, 2008 V.7



YAGEO

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SCOPE

This specification describes AR0402 to AR1206 chip resistors with Ni/Au-terminations made by thick film process.

APPLICATIONS

- Power supply in small equipment
- Digital multi-meter
- Telecommunication
- Computer
- Industry

FEATURES

- RoHS compliant
 - Products with lead free terminations meet RoHS requirements
 - Pb-glass contained in electrodes, resistor element and glass are exempted by RoHS
- Reducing environmentally hazardous wastes
- High component and equipment reliability
- Saving of PCB space
- None forbidden-materials used in products/production
- Halogen Free Epoxy
- Moisture sensitivity level: MSL I

ORDERING INFORMATION - GLOBAL PART NUMBER & 12NC

Both part numbers are identified by the series, size, tolerance, packing type, temperature coefficient, taping reel and resistance value.

YAGEO BRAND ordering code

GLOBAL PART NUMBER (PREFERRED)

AR XXXX X X X X XX XXX (1) (2) (3) (4) (5) (6)

(I) SIZE	
0402	
0603	
0805	
1206	

(2) TOLERANCE

$$F = \pm 1\%$$

 $J = \pm 5\%$ (for Jumper ordering, use code of J)

(3) PACKAGING TYPE

R = Paper taping reel

(4) TEMPERATURE COEFFICIENT OF RESISTANCE

- = Base on spec

(5) TAPING REEL

07 = 7 inch dia. Reel

(6) RESISTANCE VALUE

There are $2\sim4$ digits indicated the resistor value. Letter R/K/M is decimal point, no need to mention the last zero after R/K/M, e.g. I K2, not I K20.

Detailed resistance rules show in table of "Resistance rule of global part number".

(7) OPTIONAL CODE

L = optional symbol (Note)

Resistance rule of global part

number	
Resistance code rul	e Example
XRXX (I to 9.76 Ω)	R = Ω R5 = .5 Ω 9R76 = 9.76 Ω
XXRX (10 to 97.6 Ω)	10R = 10 Ω 97R6 = 97.6 Ω
XXXR (100 to 976 Ω)	100R = 100 Ω
XKXX (Ι to 9.76 KΩ)	ικ = 1,000 Ω 9κ76 = 9760 Ω
XMXX (1 to 9.76 M Ω)	$IM = 1,000,000 \Omega$ 9M76= 9,760,000 Ω

ORDERING EXAMPLE

The ordering code of a AR0603 chip resistor with gold terminations, value 56 X with $\pm 1\%$ tolerance, supplied in 7-inch tape reel is: AR0603FR-0756R(L).

NOTE

- All our RSMD products meet RoHS compliant. "LFP" of the internal 2D reel label mentions "Lead Free Process"
- On customized label, "LFP" or specific symbol printed and the optional "L" at the end of GLOBAL PART NUMBER

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<u>MARKING</u> AR0402	
Fig. I	No marking
AR0603	
Fig. 3 E-24 1% Value = 56 KΩ	E-96 series: 3 digits for 0603 \pm 1% EIA-96 marking method For 0603 \pm 1% E-24 series, one short bar under marking letter
AR0603/0805/1206	
Fig. 4 Value = 10 KΩ	E-24 series: 3 digits First two digits for significant figure and 3rd digit for number of zeros
AR0805/1206	
ΠΠΠΖ Fig. 5 Value = 10 KΩ	Both E-24 and E-96 series: 4 digits First three digits for significant figure and 4th digit for number of zeros

For further marking information, please see special data sheet "Chip resistors marking".

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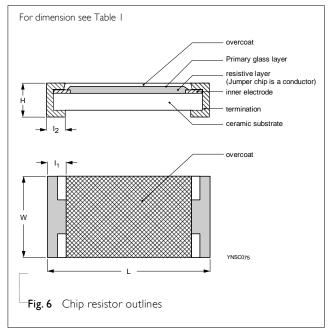
CONSTRUCTION

The resistor is constructed on top of a high-grade ceramic body. Internal metal electrodes are added on each end to make the contacts to the thick film resistive element. The composition of the resistive element is a noble metal imbedded into a glass and covered by a second glass to prevent environment influences. The resistor is laser trimmed to the rated resistance value. The resistor is covered with a protective epoxy coat, finally the two external terminations (Gold) are added. See fig. 6.

DIMENSIONS

Table I For outlines see fig. 6					
TYPE	L (mm)	W (mm)	H (mm)	l₁ (mm)	l₂ (mm)
AR0402	1.00 ±0.05	0.50 ±0.05	0.35 ±0.05	0.20 ±0.10	0.25 ±0.10
AR0603	1.60 ±0.10	0.80 ±0.10	0.45 ±0.10	0.25 ±0.15	0.25 ±0.15
AR0805	2.00 ±0.10	1.25 ±0.10	0.50 ±0.10	0.35 ±0.20	0.35 ±0.20
AR1206	3.10 ±0.10	1.60 ±0.10	0.55 ±0.10	0.45 ±0.20	0.40 ±0.20

OUTLINES



ELECTRICAL CHARACTERISTICS

Table 2	2							
		CHARACTERISTICS						
TYPE RESISTANCE RANG	RESISTANCE RANGE	Operating	Max.	Max.	Dielectric	Temperature	Jumper	Criteria
		Temperature	Working		Withstanding	Coefficient	Rated	Max.
		Range	Voltage	Voltage	Voltage	of Resistance	Current	Current
AR0402			50 V	100 V	100 V	10 Ω< R ≤10 MΩ:	1.0 A	2.0 A
AR0402 AR0603	$\mid \Omega \leq R \leq 10 \; \text{M}\Omega$	-55 ℃	50 ∨ 50 ∨	100 V 100 V	100 V 100 V	10 Ω< R ≤10 MΩ: ±100 ppm/°C	1.0 A 1.0 A	2.0 A 2.0 A
	$\Omega \le R \le$ 0 MΩ Zero ohm Jumper < 0.05 Ω	−55 °C to +155 °C						

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Chip Resistor Surface Mount AR Series 0402/0603/0805/1206 (RoHS Compliant)

FOOTPRINT AND SOLDERING PROFILES

For recommended footprint and soldering profiles, please see the special data sheet "Chip resistors mounting".

PACKING STYLE AND PACKAGING QUANTITY

 Table 3
 Packing style and packaging quantity

PACKING STYLE	REEL DIMENSION	AR0402	AR0603	AR0805	AR1206
Paper taping reel (R)	7" (178 mm)	10,000	5,000	5,000	5,000

NOTE

I. For Paper/PE tape and reel specification/dimensions, please see the special data sheet "Chip resistors packing".

FUNCTIONAL DESCRIPTION

OPERATING TEMPERATURE RANGE

AR0402 to AR1206: -55 °C to +155 °C

POWER RATING

Each type rated power at 70°C:

AR0402=1/16 W; AR0603=1/10 W; AR0805=1/8 W; AR1206=1/4 W.

RATED VOLTAGE

The DC or AC (rms) continuous working voltage corresponding to the rated power is determined by the following formula:

 $V = v(P \times R)$

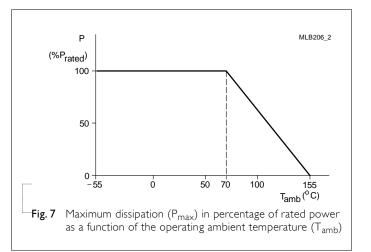
or max. working voltage whichever is less

Where

V = Continuous rated DC or AC (rms) working voltage (V)

P = Rated power (W)

 $R = Resistance value (\Omega)$



TESTS AND REQUIREMENTS

Table 4 Test condition, procedure and requirements

TEST	TEST METHOD	PROCEDURE	REQUIREMENTS
Temperature Coefficient of	MIL-STD-202 Method 304	At +25/–55°C and +25/+125°C	Refer to table 2
Resistance		Formula:	
(T.C.R.)		$T.C.R = \frac{R_2 - R_I}{R_I(t_2 - t_I)} \times 10^6 \text{ (ppm/°C)}$	
		Where t ₁ =+25 °C or specified room temperature	
		$t_2 = -55$ °C or +125 °C test temperature	
		R_1 =resistance at reference temperature in ohms	
		R_2 =resistance at test temperature in ohms	
		N2-resistance at test temperature in onins	
Life/ Endurance	MIL-STD-202 Method 108 IEC 60115-1 7.1	At 70±2°C for 1,000 hours; RCWV applied for 1.5 hours on and 0.5 hour off, still air required	0075: \pm (5%+100m Ω) <100m Ω for jumper 01005: \pm (3% +50m Ω) <100m Ω for jumper Others:
			\pm (1%+50m Ω) for B/D/F tol
			$\pm(3\%+50m\Omega)$ for J tol
			<100mR for jumper
High Temperature Exposure	MIL-STD-202 Method 108 IEC 60068-2-2	I,000 hours at maximum operating temperature depending on specification, unpowered.	0075: ±(5%+100mΩ) <100mΩ for jumper 01005: ±(1% +50mΩ) < 50mΩ for jumper
			Others:
			\pm (1%+50m Ω) for B/D/F tol
			$\pm(2\%+50m\Omega)$ for J tol
			<50mR for jumper
Moisture Resistance	MIL-STD-202 Method 106	Each temperature / humidity cycle is defined at 8 hours, 3 cycles / 24 hours for 10d with 25°C / 65°C 95% R.H, without steps 7a & 7b, unpowered	0075: ±(2%+100mΩ) <100mΩ for jumper 01005: ±(2% +50mΩ) <100mΩ for jumper
		Parts mounted on test-boards, without	Others:
		condensation on parts	$\pm (0.5\% + 50 \text{m}\Omega)$ for B/ D/F tol
		·	$\pm (2\% + 50 \text{m}\Omega)$ for J tol
			<100mR for jumper
Humidity	IEC 60115-1 10.4	Steady state for 1000 hours at 40°C / 95% R.H. RCVV applied for 1.5 hours on and 0.5 hour off	0075: ±(5%+100mΩ) no visible damage 01005: ±(3% +50mΩ) < 100mΩ for jumper
			Others:
			$\pm(1\%{+}50\text{m}\Omega)$ for B/D/F tol
			\pm (2%+50m Ω) for J tol
			<100mR for jumper

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TEST	TEST METHOD	PROCEDURE	REQUIREMENTS
Thermal	MIL-STD-202 Method 107	-55/+125°C	0075/01005: ±(1% +50mΩ)
Shock		Note Number of cycles required is 300.	< 50m Ω for jumper
		Devices mounted	Others:
		Maximum transfer time is 20 seconds.	\pm (0.5%+50m Ω) for B/D/F tol
		Dwell time is 15 minutes. Air - Air	\pm (1%+50m Ω) for J tol
			< 50mR for jumper
Short Time	IEC 60115-18.1	2.5 times RCWV or maximum overload voltage	0075/01005: ±(2% +50mΩ)
Overload		which is less for 5 seconds at room temperature	< 50m Ω for jumper
			Others:
			\pm (1%+50m Ω) for B/D/F tol
			$\pm(2\%+50m\Omega)$ for J tol
			<50mR for jumper
			No visible damage
Board Flex/	IEC 60115-1 9.8	Device mounted or as described only I board	0075/01005: ±(1% +50mΩ)
Bending		bending required	$< 50 \mathrm{m}\Omega$ for jumper
		bending time: 60±5 seconds	Others:
		0075/0100/0201/0402:5mm;	\pm (1%+50m Ω) for B/D/F/J tol
		0603/0805:3mm;	<50mR for jumper
		1206 and above:2mm	No visible damage
Solderability	J-STD-002 test BI	Electrical Test not required Magnification 50X	Well tinned
- Wetting		SMD conditions:	(>95% covered)
		lst step: aging 4 hours at 155°C dry heat	No visible damage
		2 nd step: method B⊺, leadfree solder bath at 245±3°C	
		Dipping time: 3±0.5 seconds	
-Leaching	J-STD-002 test D	Leadfree solder ,260°C, 30 seconds immersion time	No visible damage
-Resistance to	MIL-STD-202 Method 210	Condition B, no pre-heat of samples	0075: ±(3%+50mΩ)
Soldering Heat		Leadfree solder, $260^{\circ}C\pm5^{\circ}C$, 10 ± 1 seconds immersion time	<50mΩ for jumper 01005: ±(1% +50mΩ)
		Procedure 2 for SMD: devices fluxed and	$<$ 50m Ω for jumper Others:
		cleaned with isopropanol	\pm (0.5% +50m Ω) for B/D/F tol.
			$\pm (1\% + 50 \text{m}\Omega)$ for J tol.
			<50mR for jumper
			No visible damage

<u>REVISION HISTORY</u>

REVISION	DATE	CHANGE NOTIFICATION	DESCRIPTION
Version 7	Dec. 23, 2008	-	 Change to dual brand datasheet that describes AR0402 to AR1206 with RoHS compliant Description of "Halogen Free Epoxy" added Define global part number
Version 6	Sep. 26, 2005	-	 Sizes of 0402/0805 1% and 5% extended Replace the 0603and 1206 parts of pdf files: RC01_02H_21_22H_51_5. Test method and procedure updated PE tape added (paper tape will be replaced by PE tape)
Version 5	Jul. 07, 2003	-	- Updated company logo - Table 1: RC01, RC02H, RC22H ordering code revised - Marking code revised
Version 4	Oct. 14, 2001	-	- Table 3: 'length' and 'width' changed; Table 4: 'bending' changed
Version 3	Apr. 27, 2001	-	- Converted to Phycomp brand

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